



- MIG-MAG/BRAZING, 270A wire welding machine. 3ph 230/400V power supply. With MIG-MAG welding accessories.
- Designed for continuous and spot welding with electronic adjustment of spot welding time.
- Optional kit available for tempering sheet metal and nailing.

## TECHNICAL DATA

CODE	<b>821065</b>	MAX NO LOAD VOLTAGE IN DC	<b>37,3 V</b>	INOX WELDI.WIRE DIAMETER	<b>0,8 - 1 mm</b>
THREEPHASE MAINS VOLTAGE	<b>230 / 400 V</b>	MAX ABSORBED POWER	<b>9 kW</b>	ALUM. WELDING WIRE DIAM.	<b>0,8 - 1 mm</b>
MAINS FREQUENCY	<b>50 / 60 Hz</b>	ABSORBED POWER AT 60%	<b>5,5 kW</b>	BRAZING WIRE DIAM.	<b>0,8 - 1 mm</b>
CURRENT RANGE IN DC	<b>28 - 270 A</b>	POWER FACTOR(cosphi) (cosphi)	<b>0,9</b>	PROTECTION DEGREE	<b>IP22</b>
MAX CURRENT DC EN60974-1	<b>240 @ 30 % A</b>	ADJUSTMENT POSITIONS	<b>10</b>	DIMENSIONS (LxWxH)	<b>87 x 45,3 x 80 cm</b>
DC CURRENT AT 60%	<b>160 A</b>	STEEL WELDING WIRE DIAMET.	<b>0,6 - 1,2 mm</b>	WEIGHT	<b>66 kg</b>

## SUPPLIED ACCESSORIES

322499	SPACER
432036	ARGON GAS BOTTLE IT ADAPTOR
644444	TORCH HOOK
713192	CABLE 25MMQ 3M-WORK CLAMP-ATLAS 50MMQ
722119	GAS REGULATOR 2 MANOMETERS 12 L\min
742183	MT25 MIG TORCH 3M
742575	FEED ROLL 2R 0,6FE-0,8FE "F"

## ON REQUEST ACCESSORIES

MIG/MAG WELDING KITS	
802766	ALUMINIUM WELDING KIT D. 1-1,2 MM
802035	PLATE TEMPERING KIT
MIG TORCHES	
742184	MT25 MIG TORCH 4M
742185	MT25 MIG TORCH 5M

## DESCRIPTION

MIG-MAG/BRAZING welding machine.

Designed for continuous and spot welding with electronic regulation of spot welding time.

Thanks to optional kit this model allows also sheet tempering.

Flexibility of use with a wide range of materials such as steel, stainless steel, high strength steels and aluminium.

Complete with MIG-MAG welding accessories.

## DOWNLOAD



CATALOG IMAGE



INSTRUCTION MANUAL



SPARE PARTS LIST



CERTIFICATE