



- MIG-MAG, 270A wire welding machine. With welding accessories.
- Designed for continuous and spot welding with electronic adjustment of spot welding time.
- Optional kit available for tempering sheet metal and nailing.

TECHNICAL DATA

CODE	820099	MAX NO LOAD VOLTAGE IN DC	34 V	INOX WELDING WIRE DIAMETER	0,8 - 1 mm
SINGLEPHASE MAINS VOLTAGE	230 V	MAX ABSORBED POWER	9,5 kW	ALUM. WELDING WIRE DIAM.	0,8 - 1 mm
MAINS FREQUENCY	50 / 60 Hz	ABSORBED POWER AT 60%	5 kW	PROTECTION DEGREE	IP22
CURRENT RANGE IN DC	40 - 270 A	POWER FACTOR(cosphi) (cosphi)	0,9	DIMENSIONS (LxWxH)	80 x 45 x 65,5 cm
MAX CURRENT DC EN60974-1	235 @ 20 % A	ADJUSTMENT POSITIONS	8	WEIGHT	55 kg
DC CURRENT AT 60%	150 A	STEEL WELDING WIRE DIAMET.	0,6 - 1,2 mm		

SUPPLIED ACCESSORIES

742183	MT25 MIG TORCH 3M
722341	GAS REGULATOR REFILLABLE BOTTLE
712231	TOLEDO 300 WORK CLAMP
123466	CABLE 25 MMQ 2 M
322499	SPACER
432036	ARGON GAS BOTTLE IT ADAPTOR

ON REQUEST ACCESSORIES

MIG/MAG WELDING KITS

802037	STAINLESS STEEL WELDING KIT D. 0,8 MM
802115	ALUMINIUM WELDING KIT D. 0,8-1 MM
802034	NAIL WELDING KIT
802035	PLATE TEMPERING KIT

MIG TORCHES

742184	MT25 MIG TORCH 4M
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DESCRIPTION

MIG-MAG welding machine. Designed for continuous and spot welding with electronic regulation of spotwelding time.

Flexibility of use with a wide range of materials such as steel, stainless steel, high strength steels and aluminium.

With optional kit this model allows also sheet tempering.

Complete with MIG-MAG welding accessories.

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CATALOG IMAGE



INSTRUCTION MANUAL



SPARE PARTS LIST



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