



- MIG-MAG, 260A wire welding machine. 3ph 230/400V power supply. With welding accessories.
- Designed for continuous and spot welding with electronic adjustment of spot welding time.
- Optional kit available for tempering sheet metal and nailing.

## TECHNICAL DATA

|                          |                     |                               |                   |                            |                          |
|--------------------------|---------------------|-------------------------------|-------------------|----------------------------|--------------------------|
| CODE                     | <b>821061</b>       | MAX NO LOAD VOLTAGE IN DC     | <b>33 V</b>       | INOX WELDING WIRE DIAMETER | <b>0,8 - 1 mm</b>        |
| THREEPHASE MAINS VOLTAGE | <b>230 / 400 V</b>  | MAX ABSORBED POWER            | <b>7 kW</b>       | ALUM. WELDING WIRE DIAM.   | <b>0,8 - 1 mm</b>        |
| MAINS FREQUENCY          | <b>50 / 60 Hz</b>   | ABSORBED POWER AT 60%         | <b>3 kW</b>       | PROTECTION DEGREE          | <b>IP21</b>              |
| CURRENT RANGE IN DC      | <b>35 - 260 A</b>   | POWER FACTOR(cosphi) (cosphi) | <b>0,9</b>        | DIMENSIONS (LxWxH)         | <b>80 x 45 x 65,5 cm</b> |
| MAX CURRENT DC EN60974-1 | <b>200 @ 20 % A</b> | ADJUSTMENT POSITIONS          | <b>6</b>          | WEIGHT                     | <b>50 kg</b>             |
| DC CURRENT AT 60%        | <b>115 A</b>        | STEEL WELDING WIRE DIAMET.    | <b>0,6 - 1 mm</b> |                            |                          |

## SUPPLIED ACCESSORIES

|        |                                 |
|--------|---------------------------------|
| 123466 | CABLE 25 MMQ 2 M                |
| 322499 | SPACER                          |
| 432036 | ARGON GAS BOTTLE IT ADAPTOR     |
| 712030 | TOLEDO 250 WORK CLAMP 250A      |
| 722341 | GAS REGULATOR REFILLABLE BOTTLE |
| 742180 | MT15 MIG TORCH 3M (RED)         |

## ON REQUEST ACCESSORIES

### MIG/MAG WELDING KITS

|        |                                       |
|--------|---------------------------------------|
| 802037 | STAINLESS STEEL WELDING KIT D. 0,8 MM |
| 802115 | ALUMINIUM WELDING KIT D. 0,8-1 MM     |
| 802034 | NAIL WELDING KIT                      |
| 802035 | PLATE TEMPERING KIT                   |

### MIG TORCHES

|        |                   |
|--------|-------------------|
| 742181 | MT15 MIG TORCH 4M |
|--------|-------------------|

## DESCRIPTION

MIG-MAG welding machine. Designed for continuous and spot welding with electronic regulation of spotwelding time.

Flexibility of use with a wide range of materials such as steel, stainless steel, highstrength steels and aluminium. Complete with MIGMAG welding accessories.

## DOWNLOAD



CATALOG IMAGE



INSTRUCTION MANUAL



SPARE PARTS LIST



CERTIFICATE